

SUNJIN GUIDE FORMULATION BOOK - SKIN CARE

**SUNJIN BEAUTY SCIENCE
AUG 2020**

W/O SKIN CARE

IRECIPE CERAPLEX Water Bolm Cream

SJF-2001 W/O Moisturizing Cream with ceraPLEX

New in 2020

Phase	Ingredients	INCI Name	%	Maker
A	EcoDropGel	Coco-Caprylate/Caprata, Polyglyceryl-4 Isostearate, Dist eardimonium Hectorite	1.5	SUNJIN
	CeraPLEX	Polyglyceryl-4 Isostearate, Squalane, Disteardimonium H ectorite, Ceramide NP, Phytosterol, Stearic Acid	2.5	SUNJIN
	Cetiol C5C	Coco-Caprylate/Caprata	6	
	Bergacare SB	Butyrospermum Parkii Butter	1	
	Neossance Squalane	Squalane	4	
	Sensiva SC50	Ethylhexylglycerin	0.05	
	dermosoft® Octiol	Caprylyl Glycol	0.2	
B	Water	Water	76.22	
	NaCl	Sodium chloride	0.5	
	Glycerin	Glycerin	3	
	2.3-BDO	2,3-Butanediol	1.7	G.S Caltex
	1,2-Hexanediol	1,2-Hexanediol	0.8	
	Tornare	Glycosyl Trehalose, Hydrogenated Starch Hydrolysate, Water	2	
	White Flower Complex	Butylene Glycol, Paeonia Albiflora Flower Extract, Lilium Candidum Flower Extract, Magnolia Liliflora Flower Extra ct, Phenoxyethanol	0.5	
	Fragrance	Fragrance	0.03	



W/O Moisturizing Cream Ceramide 5,000ppm

New in 2019

	Ingredients	INCI Name	SJF-1709 D5 ver	SJF-1709 D5 Free	SJF-1703 Silicone free	SJF-1906 Silicone free + Ceramide
A	WaterDropSil	Dimethicone & Cyclopentasiloxane & Dimethicone/Vinyl Dimethicone Crosspolymer & PEG-10 Dimethicone	5	-	-	-
	WaterDropSil-D	Dimethicone & Dimethicone/Vinyl Dimethicone Crosspolymer & PEG-10 Dimethicone	-	5	-	-
	EcoDropGel	Coco-Caprylate/Caprato, Polyglyceryl-4 Isostearate, Distearidimonium Hectorite	-	-	4	1.5
	Ceraplex	Coco-Caprylate/Caprato, Polyglyceryl-4 Isostearate, Distearidimonium Hectorite, Ceramide	-	-	-	2.5
	KF-995	Cyclopentasiloxane	3	-	-	-
	Xiameter PMX 200/2cs	Dimethicone	-	3	-	-
	Cetiol C5 C	Coco-Caprylate/Caprato	-	-	5	6
	Cetiol CC	Dicaprylyl Cabonate	2	2	-	-
	Shea Butter	Shea Butter	1	1	1	1
	Olive Squalane	Squalane	4	4	4	4
B	Water	Water	75.67	75.67	76.67	75.07
	NaCl	Sodium chloride	0.5	0.5	0.5	0.5
	Glycerin	Glycerin	3	3	3	3
	1,3 Propanediol	1,3-Propanediol	1.7	1.7	1.7	1.7
	1,2-Hexanediol	Hexanediol	0.7	0.7	0.7	0.7
	Tornare	Glycosyl Trehalose & Hydrogenated Starch Hydrolysate	2	2	2	2
	White Flower Complex	Paeonia Albiflora Flower Extract, Lilium Candidum Flower Extract, Magnolia Liliflora Flower Extract	0.5	0.5	0.5	0.5
	Fragrance	Fragrance	0.03	0.03	0.03	0.03
	CI 19140 0.1% Sol.	CI 19140 0.1% Sol.	0.4	0.4	0.4	-
	Egg Yolk Extract	Egg Yolk Extract	0.5	0.5	0.5	-
	Malakite	Water, Malakite extract, 1,2-hexanediol		-	-	1.5

Moisturizing Berry Balm

New in 2017
Non Silicone ver.



	Trade Name	INCI	Manufacturer	SJF-1646 D5 ver (%)	SJF-1646 Non D5 ver (%)	SJF-1702 Non Silicone ver (%)
A	WaterDropSil	Dimethicone & Cyclopentasiloxane & Dimethicone/Vinyl Dimethicone Crosspolymer & PEG-10 Dimethicone	Sunjin	3	-	-
	WaterDropSil-D	Dimethicone & Dimethicone/Vinyl Dimethicone Crosspolymer & PEG-10 Dimethicone	Sunjin	-	3	-
	EcoDropGel	Coco-Caprylate/Caprato, Polyglyceryl-4 Isostearate, Disteardimonium, Hectorite	Sunjin	-	-	4.5
	KF-995	Cyclopentasiloxane	Shin-etsu	5	-	-
	Xiameter PMX 200/2cs	Dimethicone	Dowchemical	-	5	-
	Cetiol C5 C	Coco-Caprylate/Caprato	BASF	-	-	6.0
	Cetiol CC	Dicaprylyl Cabonate	BASF	2	2	2
	Tegosoft SH	Stearyl Heptanoate	Evonik	3.5	3.5	1.5
	Ozokerite Wax	Ozokerite Wax	Strahl & Pitsch	3	3	5.5
B	Water	Water		70.7	70.7	67.17
	NaCl	Sodium chloride		0.5	0.5	0.5
	Glycerin	Glycerin		9	9	9
	1,3 Propanediol	Propanediol	Oxea	2	2	1.7
	Phenoxyethanol	Phenoxyethanol	Ashland	0.4	0.4	-
	White Flower Complex	Paeonia Albiflora Flower Extract, Liliu m Candidum Flower Extract, Magnolia Liliflora Flower Extract		0.5	0.5	0.5
	1,2-Hexanediol	Hexanediol		-	-	0.7
	Fragrance	Fragrance		0.03	0.03	0.03
	CI 16185 0.1% Sol.	CI 16185 0.1% Sol.		0.4	0.4	0.4
	Aronia Melanocarpa Fruit Extract	Aronia Melanocarpa Fruit Extract		0.5	0.5	0.5

Moisturizing Berry Balm Day Cream SPF15 (Chemical Filter)

SJF-1904 Moisturizing berry balm day cream SPF15

New in 2019

Phase	Ingredients	INCI Name	SJF-1904 Ver. 1.0	Maker
A	MLB	Polyglyceryl-4 Isostearate & Coco-Caprylate/Capratae & Disteardimonium Hectorite & Polyglyceryl-3 Polyricinoleate & Sorbitan Isostearate	8	SUNJIN
	Cetiol C5C	Coco-Caprylate/Capratae	5	BASF
	Cetiol CC	Dicaprylyl Cabonate	-	BASF
	Tegosoft SH	Stearyl Heptanoate	1.5	EVONIK
	Ozokerite Wax SP1020P	Ozokerite	5.5	S&P
B	Water	Water	58.02	
	NaCl	Sodium chloride	0.5	
	Glycerin	Glycerin	2	
	2,3-Butanediol H90	2,3-Butanediol	4	GS Caltex
	SUNTDSA-SX	Terephthalylidene dicamphor sulfonic acid	10	SUNJIN
	Parsol HS	Phenylbenzimidazole Sulfonic Acid	1	DSM
	TEA	Triethanolamine	3	
	1,2-Hexanediol	1,2-Hexanediol	1	
	Sensiva SC50	Ethylhexylglycerin	0.05	Schülke
	Fragrance	Fragrance	0.03	
CI 16185 0.1% Sol.	CI 16185 0.1% Sol.	0.4		



Ceramide Body Lotion

SJF-2081_Ceramide 1000PPM W/O Body lotion

Phase	Ingredients	INCI Name	%	Maker
A	ECODROPGEL	Coco-Caprylate/Caprato, Polyglyceryl-4 Isostearate, Distearidimonium, Hectorite	6	SUNJIN
	Cetiol C5C	Coco-Caprylate / Caprate	8	
	Squalane	Squalane	2	
	Cetiol Ultimate	Undecane, Tridecane	7	
	CeraPLEX	Polyglyceryl-4 Isostearate, Squalane, Distearidimonium Hectorite, Ceramide NP, Phytosterol, Stearic Acid	1	SUNJIN
	Thixin R PC	Trihydroxystearin	0.3	
B	Water	Water	65.55	
	2,3-BDO	2,3-Butanediol	5	G.S Caltex
	Glycerin	Glycerin	3	
	1,2-Hexanediol	1,2-Hexanediol	1	
	NaCl	Sodium chloride	1	
C	Fragrance	Liberty Number CSN024754	0.05	KIMEX
	Sensivia SC50	Ethylhexylglycerin	0.1	



Ceramide hand cream

SJF-2082_Ceramide 2000PPM W/O Hand Cream

Phase	Ingredients	INCI Name	%	Maker
A	ECODROPGEL	Coco-Caprylate/Caprata, Polyglyceryl-4 Isostearate, Distearidimonium, Hectorite	6	SUNJIN
	Cetiol C5C	Coco-Caprylate / Caprate	9	
	Squalane	Squalane	3	
	Cetiol Ultimate	Undecane, Tridecane	5	
	CeraPLEX	Polyglyceryl-4 Isostearate, Squalane, Distearidimonium Hectorite, Ceramide NP, Phytosterol, Stearic Acid	2	SUNJIN
	Thixin R PC	Trihydroxystearin	0.6	
B	Water	Water	63.25	
	2,3-BDO	2,3-Butanediol	3	G.S Caltex
	Glycerin	Glycerin	6	
	1,2-Hexanediol	1,2-Hexanediol	1	
	NaCl	Sodium chloride	1	
C	Fragrance	Liberty Number CSN024754	0.05	KIMEX
	Sensivia SC50	Ethylhexylglycerin	0.1	



Sweet Custard Cream

SJF-1703_Sweet Custard Cream cream_Non Silicone ver.

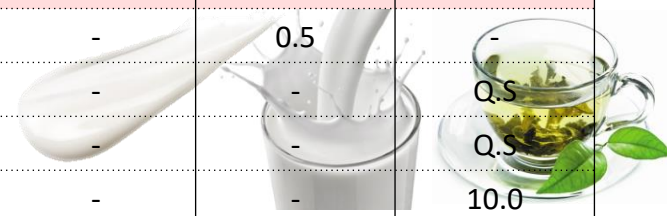
New in 2017

Phase	Ingredients	INCI Name	%
A	Ecodrop	Coco-Caprylate/Caprata, Polyglyceryl-4 Isostearate, Distearidimonium, Hectorite	4
	Cetiol C 5C	Coco-Caprylate/Caprata	5
	Olive Squalane	Squalane	4
	Shear Butter	Shear Butter	1
B	Water	Water	76.67
	NaCl	Sodium chloride	0.5
	Glycerin	Glycerin	3
	1,3 Propandiol	1,3 Propandiol	1.7
	Tornare	Glycosyl Trehalose & Hydrogenated Starch Hydrolysate	2
	CI 19140 1% Sol.	CI 19140 1% Sol.	0.4
	Egg Yolk Extract	Egg Yolk Extract	0.5
	White Flower Complex	Paeonia Albiflora Flower Extract, Lilium Candidum Flower Extract, Magnolia Liliflora Flower Extract	0.5
	1,2-Hexanediol	Hexanediol	0.7
	Fragrance		0.03



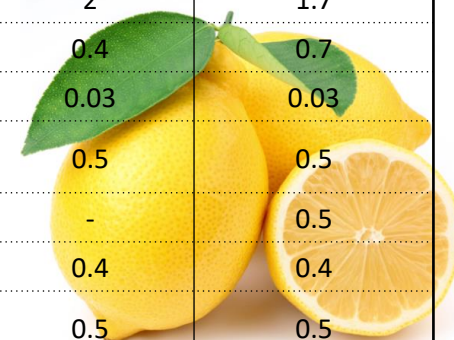
Water Drop, Milk Drop, Green tea Drop

Phase	Ingredients	INCI Name	SJF-1650 Facial Cream (%)	SJF-1651 Coconut Milk Drop (%)	SJF-1611 Green tea Drop (%)
A	WaterDropSil	Dimethicone & Cyclopentasiloxane & Dimethicone/Vinyl Dimethicone Crosspolymer & PEG-10 Dimethicone	5	10	5
	KF-995	Cyclopentasiloxane	5	5	5
B	Water	Water	83.57	76.06	74.5
	NaCl	Sodium chloride	0.5	0.5	0.5
	Glycerin	Glycerin	3	3	3
	1,3 Propandiol	Propandiol	2	2	2
	Extract Complex	Lilium Tigrinum Extract, Polygonatum Odoratum Extract, Paeonia albiflora root Extract, Rehmannia Glutinosa Root Extract, Nelumbo Nucifera Flower Extract	0.5	0.5	-
	Phenoxyethanol	Phenoxyethanol	0.4	0.4	-
	1,2-Hexanediol	Hexanediol	-	-	-
	Fragrance	Fragrance	0.03	0.03	-
	EDTA-2Na	Disodium EDTA	-	0.01	-
	AQUA-MILKDROP	Titanium Dioxide & Silica & Alumina & Butylene Glycol & water & Poly sorbate 60 & Oleth-10 & Dimethicone & 1,2-Hexanediol	-	2	-
	Coconut Fruit Extract	Cocos Nucifera (Coconut) Fruit Extract	-	0.5	-
	CI 42095	CI 42095	-	-	Q.S
	CI 19140	CI 19140	-	-	Q.S
Green Tea Extract	Green Tea Extract or water	-	-	10.0	



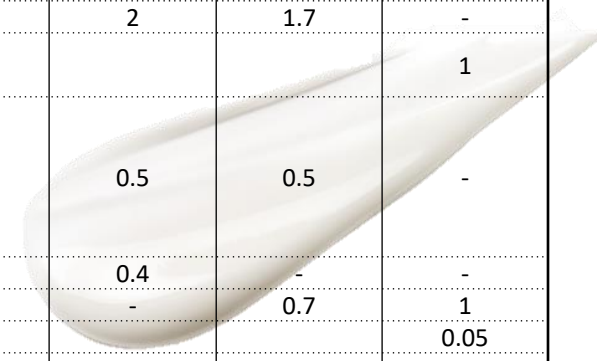
Moisturizing Lemon Balm

	Ingredients	INCI Name	SJF-1647 D5 ver	SJF-1647 Non D5 ver	SJF-1702 Non Silicone ver
A	WaterDropSil	Dimethicone & Cyclopentasiloxane & Dimethicone/Vinyl Dimethicone Crosspolymer & PEG-10 Dimethicone	3	-	-
	WaterDropSil-D	Dimethicone & Dimethicone/Vinyl Dimethicone Crosspolymer & PEG-10 Dimethicone	-	3	-
	EcoDropGel	Coco-Caprylate/Caprata, Polyglyceryl-4 Isostearate, Disteardimonium Hectorite	-	-	4.5
	KF-995	Cyclopentasiloxane	5	-	-
	Xiameter PMX 200/2cs	Dimethicone	-	5	-
	C5 C	Coco-Caprylate/Caprata	-	-	6.0
	Cetiol CC	Dicaprylyl Cabonate	2	2	2
	Tegosoft SH	Stearyl Heptanoate	3.5	3.5	1.5
	Ozokerite Wax	Ozokerite Wax	3	3	5.5
B	Water	Water	70.7	70.7	67.17
	NaCl	Sodium chloride	0.5	0.5	0.5
	Glycerin	Glycerin	9	9	9
	1,3 Propandiol	1,3 Propandiol	2	2	1.7
	Phenoxyethanol	Phenoxyethanol	0.4	0.4	0.7
	Fragrance	Fragrance	0.03	0.03	0.03
	White Flower Complex	Paeonia Albiflora Flower Extract, Lilium Candidum F lower Extract, Magnolia Liliflora Flower Extract	0.5	0.5	0.5
	Fruit Extract	Aronia Melanocarpa Fruit Extract	-	-	0.5
	CI 15985 0.1% Sol.	CI 15985 0.1% Sol.	0.4	0.4	0.4
	Citrus Limon(Lemon) Fruit Extract	Citrus Limon(Lemon) Fruit Extract	0.5	0.5	0.5



Water drop W/S Velvet facial cream

Phase	Ingredients	INCI Name	SJF-1650 D5 ver (%)	SJF-1650 Non D5 ver (%)	SJF-1701 Non Silicone ver (%)	SJF-1902 Ver. 1.0
A	CeraPLEX (Ceramide 20wt%)	Caprylic/capric triglyceride & Ceramide NP & Disteardimonium Hectorite & Polyglyceryl-4 Isostearate			New Ceramide (ppm) 10,000	5
	WaterDropSil	Dimethicone & Cyclopentasiloxane & Dimethicone/Vinyl Dimethicone Crosspolymer & PEG-10 Dimethicone	5	-	-	-
	WaterDropSil-D	Dimethicone & Dimethicone/Vinyl Dimethicone Crosspolymer & PEG-10 Dimethicone	-	5	-	-
	ECODROPGEL	Coco-Caprylate/Caprata, Polyglyceryl-4 Isostearate, Disteardimonium, Hectorite	-	-	4	4
	KF-995	Cyclopentasiloxane	5	-	-	-
	Xiameter PMX 200/2cs	Dimethicone	-	5	-	-
	Tegosoft MCT Cetiol C 5C	Caprylic/capric triglyceride Coco-Caprylate/Caprata	- -	- -	9	9
B	Water	Water	83.57	83.57	80.57	73.42
	NaCl	Sodium chloride	0.5	0.5	0.5	0.5
	Glycerin	Glycerin	3	3	3	3
	1,3 Propandiol	Propandiol	2	2	1.7	-
	AQUA Barrier-Argan	Glycerin, Argania Spinosa Kernel Oil, Hydrogenated lecithin				1
	Extract Complex	Lilium Tigrinum Extract, Polygonatum Odoratum Extract, Paeonia albiflora root Extract, Rehmannia Glutinosa Root Extract, Nelumbo Nucifera Flower Extract	0.5	0.5	0.5	-
	Phenoxyethanol	Phenoxyethanol	0.4	0.4	-	-
	1,2-Hexanediol	Hexanediol	-	-	0.7	1
	Sensiva SC 50	Ethylhexylglycerin	-	-	-	0.05
	Fragrance	Fragrance	0.03	0.03	0.03	0.03



Walnut Whipping Cream

SJF-1630_Walnut Whipping Cream

Phase	Ingredients	INCI Name	%	Maker
A	WaterDropSil Or WaterDropSil-D	Dimethicone & Cyclopentasiloxane & Dimethicone/Vinyl Dimethicone Crosspolymer & PEG-10 Dimethicone Dimethicone & Dimethicone/Vinyl Dimethicone Crosspolymer & PEG-10 Dimethicone	4	Sunjin
	KF-995 Or Xiameter PMX 200/2cs	Cyclopentasiloxane Dimethicone	5	Shin-etsu or Dow chemical
	Cetiol CC	Dicaprylyl Cabonate	3	BASF
	Tegosoft SH	Stearyl Heptanoate	2.5	Evonik
	Ozokerite Wax	Ozokerite Wax	3	
	Shea Butter	Shea Butter	1	
B	Water	Water	72.56	
	NaCl	Sodium chloride	0.5	
	EDTA-2NA	EDTA-2NA	0.01	
	Glycerin	Glycerin	3	
	1,3 Propandiol	Propandiol	2	
	AQUA-MILKDROP	Titanium Dioxide & Silica & Alumina & Butylene Glycol & water & Poly sorbate 60 & Oleth-10 & Dimethicone & 1,2-Hexanediol	2	Sunjin
	Juglans Regia (Walnut) Seed Extract	Juglans Regia (Walnut) Seed Extract	0.5	
	White Flower Complex	Paeonia Albiflora Flower Extract, Lilium Candidum Flower Extract, Magnolia Liliflora Flower Extract	0.5	
	Phenoxyethanol	Phenoxyethanol	0.4	
	Fragrance	Fragrance	0.03	



Coconut Milk drop W/S facial cream

SJF-1651_Coconut Milk Drop Facial Cream

Phase	Ingredients	INCI Name	%	Maker
A	WaterDropSil Or WaterDropSil-D	Dimethicone & Cyclopentasiloxane & Dimethicone/Vinyl Dimethicone Crosspolymer & PEG-10 Dimethicone Dimethicone & Dimethicone/Vinyl Dimethicone Crosspolymer & PEG-10 Dimethicone	10	Sunjin
	KF-995 Or Xiameter PMX 200/2cs	Cyclopentasiloxane Dimethicone	5	Shin-etsu or Dow chemical
B	Water	Water	76.06	
	NaCl	Sodium chloride	0.5	
	Glycerin	Glycerin	3	
	1,3 Propandiol	Propandiol	2	
	EDTA-2Na	Disodium EDTA	0.01	
	AQUA-MILKDROP	Titanium Dioxide & Silica & Alumina & Butylene Glycol & water & Poly sorbate 60 & Oleth-10 & Dimethicone & 1,2-Hexanediol	2	Sunjin
	Cocos Nucifera (Coconut) Fruit Extract	Cocos Nucifera (Coconut) Fruit Extract	0.5	
	Extract Complex	Lilium Tigrinum Extract, Polygonatum Odoratum Extract, Paeonia albiflora root Extract, Rehmannia Glutinos a Root Extract, Nelumbo Nucifera Flower Extract	0.5	
	Phenoxyethanol	Phenoxyethanol	0.4	
	Fragrance	Fragrance	0.03	

W/S, Wrinkle Reduction Cream

SJF-1619_W/S Wrinkle Reduction Cream_ver1.0

Phase	Ingredients	INCI Name	%	Maker
A	KF-995	Cyclomethicone	14.5	Shin-etsu
	Gransil ORB-2	Dimethicone & Cyclopentasiloxane & Polysilicone-11 & Nylon-12 & Silica & PEG-10 Dimethicone & Polysorbate 40 & Isohexadecane & Ammonium Polyacryloyldimethyl Taurate	44.6	Grant
	KF-6017	PEG-10 Dimethicone	0.9	Shin-etsu
B	D.I water	Water	18	
	2,3-Butanediol H90	2,3-Butanediol	4.6	GS Caltex
C	SUNPU-170	HDI/Trimethylol Hexyllactone Crosspolymer & Silica	13	Sunjin
	Marsh Mallow Powder	HDI/Trimethylol Hexyllactone Crosspolymer & Polymethyl Methacrylate	3	Sunjin
	SUNSIL-20	Silica	1	Sunjin
	JH-BLUE	Titanium dioxide & Mica & Polymethyl methacrylate	0.4	Sunjin

Standard operating procedures

1. Weight A and B and premixing
2. Input B into A emulsify by stirring at 900rpm
3. Input C into product of step 2 and stir fully at 1400rpm

Semi Waterdrop formula J2

SJF-1706_Semi Waterdrop formula J2_ver1.1

New in 2017

Phase	Ingredients	INCI Name	%
A	BERGACARE EM-CSO	Cetearyl Ethylhexanoate	5.0
	STERGENT JC 300	Stearic acid, Hydrogenated vegetable oil, Behenyl alcohol, Cetearyl alcohol	3.0
	BERGACARE 88	Ethyl hexyl Ethyl hexanoate	5.0
B	D.I WATER	Aqua	55.98
	EDTA-2Na	Disodium EDTA	0.02
	DPG	Dipropylene Glycol	9.6
	1,2-HEXANEDIOL	Hexanediol	0.7
	SENSIVA SC 50	Ethylhexylglycerin	0.1
C	ARISTOFLEX AVC	Ammonium Acryloyldimethyltaurate/VP copolymer	0.3
	CARBOPOL ETD 2020 2 %	Acrylates/C10-30 Alkyl Acrylate Crosspolymer	5.0
	FLOGEL 700 1%	Carbomer	10.0
	FRAGRANCE	Fragrance	0.1
D	D.I WATER	Aqua	5.0
	TROMETHAMINE	Tromethamine	0.2

Semi Waterdrop formula J3

SJF-1707_Semi Waterdrop formula J3_ver1.1

New in 2017

Phase	Ingredients	INCI Name	%
A	BERGACARE EM-CSO	Cetearyl Ethylhexanoate	6.0
	LIPEX BASSOL C	Vegetable Oil (or) Canola Oil	5.0
	Shea BUTTER	Butyrospermum Parkii Butter	3.0
	STERGENT JC 300	Stearic acid, Hydrogenated vegetable oil, Behenyl alcohol, Cetearyl alcohol	5.0
	DC 200(100CS)	Dimethicone	3.0
	BERGACARE 88	Ethyl hexyl Ethyl hexanoate	5.0
B	D.I WATER	Aqua	61.48
	EDTA-2Na	Disodium EDTA	0.02
	DPG	Dipropylene Glycol	9.6
	1,2-HEXANEDIOL	Hexanediol	0.7
	SENSIVA SC 50	Ethylhexylglycerin	0.1
C	SEIPLUS 400	Polyacrylate-13 & Polyisobutene & Polysorbate 20	1.0
	FRAGRANCE	Fragrance	0.1

O/W SKIN CARE

IRECIPE Cream in Toner with AQUAPHYTOPLEX

SJF-2004 Cream in Toner with AQUA PHYTOPLEX ver 1.0

New in 2020

Oil Content >5 %
PEG, PPG Free



Phase	Product Name	INCI Name	%	Maker
A	Greendiol	2,3-Butanediol	6	
	Glycerin	Glycerin	3	
	1,2-Hexanediol	1,2-Hexanediol	1	
B	Water	Water	69.72	
	Allantoin	Allantoin	0.1	
	Pineapple Extract	Ananas sativus (Pineapple) Fruit Extract	5	
	EDTA-2NA		0.05	
C	AQUA PHYTOPLEX	Glycerin, Canola Oil, Helianthus Annuus Seed Oil, Limnanthes alba (Meadowfoam) Seed Oil, Rosa Canina Fruit Oil, Argania Spinosa Kernel Oil, Polyglyceryl-10 Stearate	15	SUNJIN
	Fragrance	Prunus Amygdalus Amara (Bitter Almond) Kernel Oil, Camellia Sinensis Leaf Extract, Pyrus Malus (Apple) Leaf Extract, Jasminum Officinale (Jasmine) Flower Extract, Vanilla Planifolia Fruit Extract	0.03	EPS
	Sensiva® SC 50	Ethylhexylglycerin	0.1	Schülke

Cica essence Biocellulose mask

New in 2020

PEG, PPG Free

	Ingredients	INCI Name	%	Maker
A	Centella Asiatica Leaf Extract	Water, Centella Asiatica Leaf Extract, 1,2-Hexanediol	70.63	
	Greendiol	2,3-Butanediol	10.00	SUNJIN
	AQUA PHYTOPLEX	Glycerin, Limnanthes alba(Meadowfoam) Seed Oil, Canola Oil, Helianthus Annuu(Sunflower)Seed Oil, Rosa Canina Fruit Oil, Argania Spinosa Kernel Oil, Polyglyceryl-10 Stearate	12.00	SUNJIN
	Glycerin	Glycerin	6.00	
	KMO-6	1,2-Hexanediol	1.00	
	Hexandiol-9 (500ppm-0.1%:1%) 1.1%	1,2-Hexanediol, Water, Zeolite	0.50	
	Amaze XT	Dehydroxanthan Gum	0.12	
	Trehalose	Trehalose	0.10	
	ALLANTOIN	Allantoin	0.10	
	HEC CF-Y	Hydroxyethylcellulose	0.08	
	Centella asiatica powder	Asiaticoside, Madecassoside, Dextrin	0.05	
	pk-17438	Glycerin	0.02	



CICA MADECA SOOTHING MASK

New in 2019

Ingredients	INCI Name	%	Maker
Centella Asiatica Leaf Extract	Water, Centella Asiatica Leaf Extract, 1,2-Hexanediol	70.63	
2,3-Butanediol H90	2,3-Butanediol	10.00	SUNJIN
AQUA BARRIER ARGAN	Glycerin & Argania Spinosa kernel oil & Hydrogenated lecithin	12.00	SUNJIN
Glycerine	Glycerin	6.00	
KMO-6	1,2-Hexanediol	1.00	
Hexandiol-9 (500ppm-0.1%:1%) 1.1%	1,2-Hexanediol, Water, Zeolite	0.50	
Amaze XT	Dehydroxanthan Gum	0.12	
Trehalose	Trehalose	0.10	
ALLANTOIN	Allantoin	0.10	
HEC CF-Y	Hydroxyethylcellulose	0.08	
Centella asiatica powder	Asiaticoside, Madecassoside, Dextrin	0.05	
pk-17438	Fragrance	0.02	



Moisturizing Berry Yogurt Tone Up Cream SPF15

SJF-1905 Moisturizing berry yogurt tone up cream SPF15

New in 2019

Phase	Ingredients	INCI Name	SJF-1905 Ver. 1.0	Maker
A	EcoDropGel	Coco-Caprylate/Caprata, Polyglyceryl-4 Isostearate, Distearidimonium, Hectorite	1.5	SUNJIN
	Cetiol C5C	Coco-Caprylate/Caprata	6	BASF
	Cetiol CC	Dicaprylyl Cabonate	2	BASF
	EWG-Z80HEMI	Zinc Oxide & C13-16 Isoparaffin & Polyglyceryl-3 polyricinoleate & Sorbitan isostearate & Triethoxy caprylylsilane	15	SUNJIN
	Tegosoft SH	Stearyl Heptanoate	1.5	EVONIK
	Ozokerite Wax SP1020P	Ozokerite	3.5	S&P
B	Water	Water	64.82	
	NaCl	Sodium chloride	0.5	
	Glycerin	Glycerin	2	
	2,3-Butanediol H90	2,3-Butanediol	1.7	GS Caltex
	1,2-Hexanediol	1,2-Hexanediol	1	
	Sensiva SC50	Ethylhexylglycerin	0.05	Schülke
	Fragrance	Fragrance	0.03	
	CI 16185 0.1% Sol.	CI 16185 0.1% Sol.	0.4	



O/W Tone up Lotion

SJF-1802_Even SpreaCd O/W Tone-up lotion_ver1.1

New in 2018

Phase	Trade Name	INCI	%	Maker
A-1	Water	Water	65.53	
	Aristoflex AVC	Ammonium Acryloyldimethyltaurate/VP Copolymer	0.6	Clariant
A-2	Glycerin	Glycerin	4	
	2,3-B.G	2,3-Butanediol	3	GS Caltex
	EDTA-2Na	EDTA-2NA	0.05	
	Lubragel DV	Glycerin & Glyceryl Acrylate/Acrylic Acid Copolymer & Propylene Glycol	2	United guardian
	AQUA-TITAN	Titanium Dioxide & Silica & Alumina & Aater & Polysorbate 60 & Oleth-10 & Triethoxy caprylylsilane & 1,2-Hexanediol	3	Sunjin
A-3	Niacinamide	Niacinamide	2	
	Water	Water	9.45	
B	Bergacare SB	Shea Butter	1	Berg+Schmidt
	TEGOSOFT CT	Caprylic/Capric Triglyceride	2	Evonik
	Cetiol CC	Dicaprylyl Carbonate	2	BASF
C	SEPIPLUS™ 400	Polyacrylate-13 & Polyisobutene & Polysorbate20	0.2	Seppic
D	SUNSIL-OLEO20	Silica & Cetyl Alcohol	2	Sunjin
E	Ethanol	Ethanol	1	
	Fragrance	Fragrance	0.12	
	sensiva® SC 50	Ethylhexylglycerin	0.05	Schülke
	1,2-Hexanediol	1,2-Hexanediol	2	



O/W Tone up Cream

SJF-1623_Tone-up Cream_ver1.0

New in 2016

Phase	Ingredients	INCI Name	%
A	DI-WATER	Water	80.85
	Aristoflex AVC	Ammonium Acryloyldimethyltaurate / VP Copolymer	0.15
	Niacinamide	Niacinamide	2
B	Simulgel EG	Sodium Acrylate/Acryloyldimethyl Taurate Copolymer & Isohexadecane & Polysorbate 80	3
C	Dimethicone 100CS	Dimethicone	5
D	1,3 B.G	Butylene Glycol	6
	Snowtitan-AS	Titanium Dioxide & Silica & Triethoxy caprylylsilane	3



Key ingredients from SUNJIN

Sowntitan-AS:
The most creamiest pigmentary TiO2

Process

1. Weight A and mix it
2. Input B into the product of step 1 and mix it
3. Input C into product of step 2. Emulsify by stirring at 500rpm
4. Weight and premix D. Input D into product of step 3 and emulsify by stirring at 900rpm

Skin Brightening Moisturizing Pearl Essence (O/W)

SJF-1125- Moisturizing Pearl Essence-O/W-ver1.0

Phase	Ingredients	INCI Name	%	Maker
A	D.I-WATER	Water	83.37	Lubrizol
	CARBOPOL940	Carbomer	0.08	
	GLYCERIN	Glycerin	10.0	
	ALLANTOIN	Allantoin	0.10	
	SODIUM HYALURONATE (1%)	Sodium Hyaluronate	1.00	
B	D.I-WATER	Water	1.00	
	TEA	Triethanolamine	0.10	
C	SEPIPLUS 400	Polyacrylate-13 / Polyisobutene / Polysorbate20	0.50	Seppic
	PHENOXYETHANOL	Phenoxyethanol	0.80	
	FRAGRANCE	Fragrance	0.05	
D	JH-RED	Mica / Poly Methyl Methacrylate / Titanium Dioxide	3.00	Sunjin

Ricotta Cheese like Whitening cream

Phase	Ingredients	INCI Name	SJF-1612 D5 ver	SJF-1612 Non D5 ver (%)
A	DI-WATER	Water	74.84	74.84
	Aristoflex AVC	Ammonium Acryloyldimethyltaurate / VP Copolymer	0.18	0.18
	Hydrovance	Hydroxyethyl Urea	2.1	2.1
	Arbutin	Arbutin	2	2
	Leontopodium Alpinum Extract	Leontopodium Alpinum Extract	0.5	0.5
	White Flower Complex	Paeonia Albiflora Flower Extract, Lilium Candidum Flower Extract, Magnolia Liliflora Flower Extract,	0.5	0.5
	Phenoxyethanol	Phenoxyethanol	0.4	0.4
	Fragrance	Fragrance	0.03	0.03
B	Simulgel EG	Sodium Acrylate/Acryloyldimethyl Taurate Copolymer & Isohexadecane & Polysorbate 80	2.1	2.1
C	KF 995	Cyclopentasiloxane	6.3	-
	Xiameter PMX 200/2cs	Dimethicone	-	6.3
	1,3 Propanediol	1,3 Propanediol	1.05	1.05
D	1,3 B.G	Butylene Glycol	2.5	2.5
	SUNSIL-Tinnaturalwhite	Silica & Titanium Dioxide	1.7	1.7
E	SNOW Ricotta	Titanium Dioxide & Aluminum Hydroxide & Stearic Acid & Oleth-10 & Polysorbate 20 & Phenoxyethanol & Caprylyl Glycol & Water	5.8	5.8



Highlighter Tone up with color change

SJF-1620_Highlighter Tone up with color change

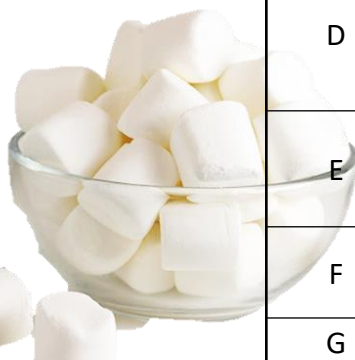
Phase	Ingredients	INCI Name	%
A	D.I.Water	Water	61.18
	EDTA-2Na	Disodium EDTA	0.02
B	MONTANOV 202	Arachidyl Alcohol & Behenyl Alcohol & Arachidyl Glucoside	2
	Phytowax Olive 12L44	Hydrogenated Olive Oil Lauryl Esters	3
	Lanette O	Cetearyl Alcohol	1
	Beeswax	Beeswax	1.5
	Medofoam Seed Oil		2.8
	Arlacel 165	Glyceryl Stearate & PEG-100 Stearate	1
	Tween 60	Polysorbate 20	0.50
	Phytosqualane	Phytosqualane	2.80
	Phenoxyethanol	Phenoxyethanol	0.50
	VIT E ACETATE	Tocopheryl Acetate	1.00
C	DC 345	Cyclopentasiloxane & Cyclohexasiloxane	1.9
	KSG-16	Cyclopentasiloxane & Dimethicone/Vinyl Dimethicone Crosspolymer	3.7
D	SEPIPPLUS 400	Polyacrylate-13 & Polyisobutene & Polysorbate 20	0.6
E	Glycerin	Glycerin	5.5
	Marsh Mallow Powder	HDI/Trimethylol Hexyllactone Crosspolymer & Polymethyl Methacrylate	4
F	SUNPU-170	HDI/Trimethylol Hexyllactone Crosspolymer & Silica	4
	JH-RED	Titanium dioxide & Mica & Polymethyl methacrylate	3

Marsh Mallow Tone Up Cream

SJF-1704_Marsh Mallow Tone Up Cream(Pink)_ver1.0



Phase	Ingredients	INCI Name	%
A	DI-WATER	Water	71.39
	Aristoflex AVC	Ammonium Acryloyldimethyltaurate / VP Copolymer	0.18
	Hydrovance	Hydroxyethyl Urea	2.1
	Arbutin	Arbutin	2
	Leontopodium Alpinum Extract	Leontopodium Alpinum Extract	0.5
	White Flower Complex	Paeonia Albiflora Flower Extract, Liliun Candidum Flower Extract, Magnolia Liliflora Flower Extract,	0.5
	Phenoxyethanol	Phenoxyethanol	0.4
	Fragrance	Fragrance	0.03
B	Simulgel EG	Sodium Acrylate/Acryloyldimethyl Taurate Copolymer & Isohexadecane & Polysorbate 80	2.1
C	c	Dicaprylyl Carbonate	2.3
	Olive Squalance	Squalane	4
	1,3 Propanediol	1,3 Propanediol	1.05
D	1,3 B.G	Butylene Glycol	2.5
	AQUA-TITAN	Titanium Dioxide & Silica & Alumina & Aater & Polysorbate 60 & Oleth-10 &Triethoxy caprylylsilane & 1,2-Hexanediol	1.7
E	SNOW Ricotta	Titanium Dioxide & Aluminum Hydroxide & Stearic Acid & Oleth-10 & Polysorbate 20 & Phenoxyethanol & Caprylyl Glycol & Water	5.8
F	Lactic acid	Lactic acid	0.05
	DI-WATER	Water	3
G	CI 16185 0.1% Sol.	CI 16185 0.1% Sol.	0.4



O/W Tone up Cream

SJF-1710_Even Spread O/W Tone-up Cream_ver1.0

New in 2017

Phase	Ingredients	INCI Name	SJF-1710
A	DI-WATER	Water	79.8
	Aristoflex AVC	Ammonium Acryloyldimethyltaurate / VP Copolymer	0.15
	Niacinamide	Niacinamide	2
	2,3-Butanediol H90	2,3-Butanediol	6
	1,2-hexanediol	1,2-Hexanediol	1
	Sensiva SC50	Ethylhexylglycerin	0.05
B	Simulgel EG	Sodium Acrylate/Acryloyldimethyl Taurate Copolymer & Isohexadecane & Polysorbate 80	3
C	Dimethicone 100CS	Dimethicone	5
D	AQUA-TITAN	Titanium Dioxide & Silica & Alumina & Aater & Polysorbate 60 & Oleth-10 & Triethoxy caprylylsilane & 1,2-Hexanediol	3



O/W Tone up Cream

SJF-1723_Tone-up Cream_ver1.0

New in 2017

Phase	Ingredients	INCI Name	%
A	DI-WATER	Water	80.85
	Aristoflex AVC	Ammonium Acryloyldimethyltaurate / VP Copolymer	0.15
	Niacinamide	Niacinamide	2
	1,3 B.G	Butylene Glycol	6
B	Simulgel EG	Sodium Acrylate/Acryloyldimethyl Taurate Copolymer & Isohexadecane & Polysorbate 80	3
C	Dimethicone 100CS	Dimethicone	5
D	AQUA-TITAN	Titanium Dioxide & Silica & Alumina & Aater & Polysorbate 60 & Oleth 10 & Triethoxy caprylylsilane & 1,2-Hexanediol	3

Key ingredients from
SUNJIN

Standard operating procedures

AQUA-TITAN:

- Pre-dispersed Hydrophobic Surface treated TiO2 in Water
- Easy to use for O/W Formulation

1. Weigh A and mix it
 2. Input B into the product of step 1 and mix it
 3. Input C into product of step 2. Emulsify by stirring at 500rpm
- step 3 and emulsify by stirring at 900rpm



Calamine Tone up Cream

SJF-1746_Calamine Zinc Tone up Cream_ver1.0

New in 2017

Phase	Ingredients	INCI Name	%	Maker
A	D.I Water	Aqua	28.0	
	NaCl	Sodium Chloride	1.0	
	2,3-Butanediol H90	2,3-Butanediol	6.0	GS Caltex
B	DC556	Phenyl Trimethicone	4.47	Dow corning
	KF-995	Cyclopentasiloxane	8.0	Dow corning
	HECOTOGEL-D5	Cyclopentasiloxane & Disteardimonium Hectorite & Propylene Carbonate	12.5	Sunjin
	MLB-S	PEG-10 dimethicone, Cyclopentasiloxane, Disteardimonium hectorite	9	Sunjin
	KSG16	Dimethicone, Dimethicone/vinyl dimethicone crosspolymer	15.0	Shin-etsu
C	Fragrance	Fragrance	0.03	
	Phenoxyethanol	Phenoxyethanol	0.20	
D	SUNZnO-SA	Zinc Oxide & Stearic Acid	7.0	Sunjin
	SJ-CALAMINE	Calamine	1.8	Sunjin
	KF-995	Cyclopentasiloxane	7.0	Shin-etsu

Blue nano emulsion (Magic oil serum)

SJF-1645_Blue nano emulsion_ver1.2

New in 2016



Phase	Ingredients	INCI Name	%
A	BERGACARE EM CSO	Cetearyl Ethylhexaoate	5.0
	BERGACARE EM-CO	Cetyl Ethyl Hexanoate	5.0
	Meadowfoam Seed Oil	Meadowfoam Seed Oil	4.0
	Silkflo 364	Hydrogenated Polydecene	5.0
B	DC 200 (20cs)	Dimethicone	5.0
	DC 345	Cyclomethicone	20.0
C	D.I Water	Water	38.42
	EDTA-2Na	EDTA	0.02
	1,3-BG	Butylene Glycol	5.0
	Phenoxyethanol	Phenoxyethanol	0.3
	Sensiva SC 50	Ethylhexylglycerin	0.1
	EMERGENT JC100	Polyglyceryl-3 Methylglucose Distearate/ Glyceryl Stearate SE/Methyl Glucose Sesquistearate	5.0
	Niacinamide	Niacinamide	2.1
	Adenosine	Adenosine	0.05
D	SUNPMMA-P20	Polymethyl Methacrylate	5.0
E	Fragrance	Fragrance	0.01

Blue serum Base II

New in 2017

Phase	Ingredients	INCI Name	%
A	Plantasens® Olive Squalane	Squalane	10
	jojoba oil	Jojoba esters	20
	Meadowfoam Seed Oil	Limnanthes Albased Oil	10
	Silkflo 364	Polydecene	5
B	D.I Water	Water	39.42
	EDTA-2Na	EDTA	0.02
	1,3-BG	Butylene Glycol	5
	Phenoxyethanol	Phenoxyethanol	0.3
	Sensiva SC 50	Ethylhexylglycerin	0.1
	EMERGENT JC 100	Polyglyceryl-3 Methylglucose Distearate/ Glyceryl Stearate SE/Methyl Glucose Sesquistearate	8
	Niacinamide	Niacinamide	2.1
	Adenosine	Adenosine	0.05
C	AROMA BANK BAB-415W	Fragrance	0.01